

SPL2828



BENT RIVER MACHINE

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PANEL LAMINATORS

At Bent River Machine, we have developed a programmable control system designed for experimentation of different variables in the lamination process. Our laminators were created with companies and researchers in mind who were attempting to develop greater efficiencies or enhanced characteristics in a solar or flat panel lamination. There are several features that set our laminators apart and ensure that you can create the perfect recipe to have the most success for your panel configuration – on a manufacturing line or for research and development.

- ▶ PROCESS STEP PROGRAMS
- ▶ TEMPERATURE CONTROL
- ▶ DWELL TIMES
- ▶ VACUUM PROFILES
- ▶ PRESSURE CONTROL
- ▶ CONTINUOUS PRODUCTION
- ▶ THREE STANDARD SIZES
- ▶ CUSTOM SIZES AVAILABLE

SPL2828PIN REDESIGNED & UPGRADED

Upgrading the vacuum pump, from the Agilent IDP3 to the IDP7, reduces pump down time by more than 50 percent. This decreases processing time and allows system maximum vacuum to be reached in under one minute. Thus providing a larger range of recipe parameters to test your product with.

The upper membrane frame has been redesigned, greatly reducing, and in some cases completely eliminating, product shift during lamination.

Enhanced software with an improved user interface allows for quicker recipe programming and ease of use.

LIFTING PIN

The lifting pin system allows precise control of panels' exposure to heat during the vacuum phase, which eliminates air entrapment and reduces cycle times which increases productivity.

PROGRAMMABLE

Multiple modes allow for users to execute experimentation and process qualification or run the same production recipe over and over and over again to simulate panel production.

TECHNICAL SPECIFICATIONS

| | |
|-------------------------|---|
| LAMINATION AREA (WxDxH) | ▶ 28 in x 28 in x 0.6 in (<i>thickness is customizable</i>) |
| TEMPERATURE RANGE | ▶ Ambient to 180° C |
| CONTROLS | ▶ PLC Touchscreen |
| TEMPERATURE UNIFORMITY | ▶ +/- 2° C |
| VACUUM PUMP | ▶ Agilent IDP7 Dry Scroll Pump |
| RECIPES | ▶ Unlimited process steps and recipes |

GENERAL DIMENSIONS/WEIGHT

| | |
|--------------------|-------------------------------|
| LID CLOSED (WxDxH) | ▶ 41.4 in x 41.1 in x 44.3 in |
| LID OPEN (WxDxH) | ▶ 41.4 in x 41.1 in x 69.9 in |
| DISPLACEMENT | ▶ 43.6 cu ft. |
| FOOTPRINT | ▶ 11.8 sq ft |
| MACHINE WEIGHT | ▶ 950 lbs |
| FLOOR LOADING | ▶ 80.4 lbs per sq foot |

POWER SUPPLY

| | |
|--------------------------|-------------------------------|
| VOLTAGE | ▶ 208-240 VAC, L1 - L2 - G/PE |
| PHASE | ▶ Single |
| FREQUENCY | ▶ 60 Hz |
| CURRENT (Main Breaker) | ▶ 40 Amp |
| FACILITIES WIRE SIZE | ▶ 8 AWG (Minimum) |
| ELECTRIC PLUG/RECEPTACLE | ▶ NEMA 60-50P/R |
| PEAK POWER CONSUMPTION | ▶ Full Load Amps = 30.4 Amps |

EXHAUST

| | |
|-----------|---------------|
| SIZE | ▶ Round, 4 in |
| FLOW RATE | ▶ 200 cfm |

CONNECT FOR MORE INFORMATION

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